



# 2012 Service Replacement Parts (with parts cross-reference) List Price Guide

**Prices Effective January 1, 2012**  
(Prices subject to change without notice)

## To place or inquire about a parts order....

- **Effective January 1, 2009 there is a minimum parts of \$25.00 net, excluding warranty parts**
- Have the model and serial number ready when you call (determine the age of the machine if a S/N is not available)
- Highlight special shipping instructions on your order (add a note on the order if the customer is completely down)
- **Call** our toll-free number 1-800-858-4477
- **Fax** your order to: 336-661-1660
- **Email** your order & order inquiries to:  
**Mirian Hayes, Order Entry Specialist**  
**[mhayes@championindustries.com](mailto:mhayes@championindustries.com)**

# Company Information

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## Champion National Service Manager

Gary Tuttle  
gtuttle@championindustries.com  
1-800-858-4477 ext. 4967

## Mailing Address:

Champion Industries, Inc.  
3765 Champion Boulevard  
Winston Salem, NC 27105

## Shipping Address:

Champion Industries, Inc.  
3765 Champion Boulevard  
Winston Salem, NC 27105

[www.championindustries.com](http://www.championindustries.com)

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1-800-858-4477 ext. 4969

## Mailing Address:

Bi-line Conveyor Systems  
3765 Champion Boulevard  
Winston Salem, NC 27105

## Shipping Address:

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Winston Salem, NC 27105

[www.bi-line.net](http://www.bi-line.net)

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1-800-858-4477 ext. 4969

## Mailing Address:

Moyer Diebel  
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Winston Salem, NC 27105

## Shipping Address:

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3765 Champion Boulevard  
Winston Salem, NC 27105

[www.moyerdiebel.com](http://www.moyerdiebel.com)

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## Moffat National Service Manager

Gary Tuttle  
gtuttle@championindustries.com  
1-800-858-4477 ext. 4967

## Mailing Address:

Moffat  
3765 Champion Boulevard  
Winston Salem, NC 27105

## Shipping Address:

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3765 Champion Boulevard  
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## Champion, Moyer Diebel, Moffat & Bi-Line Parts 2012 Price List

M015560	KNOB - BLANK OFF - MARK	7.22
M015563	KNOB - 300C	7.59
M015566	KNOB - 570F	11.63
M015567	KNOB OFF MARK 180' ANG.	7.22
M015575	OVEN ** SIDE RACK LH-WA E&G32	155.86
M015581	ELEMENT BRACKET E32	17.30
M015589	REAR SERVICE PANEL - BOTTOM	5.51
M015590	REAR SERVICE PANEL - TOP	4.91
M015597	FAN ** E32 OLD STYLE	56.19
M015598	FAN ** G32	19.80
M015626	COMBINATION ** GAS VALVE	272.45
M015627	CONVERSION SPRING KIT	25.04
M015639	HANDLE BRACKET - PLATED	33.11
M015653	SPRAY NOZZLE ASSEMBLY - BRASS	83.46
M015656	FAN ** BAFFLE WA E32	353.59
M015710	BOTTOM ELEMENT	215.40
M015715	FUSE 15A W/HOLDER	15.26
M015759	ELEMENT 110V	83.64
M015821	MOTOR ** 120V 60HZ with gasket	248.62
M015821K	USE M015821 MOTOR **120V60HZ	0.00
M015822	BUZZER 120V 50/60HZ	56.59
M015823	TIMER ** 3hr 115N 60HZ	166.33
M015825	LAMP 130V 40W-OLD STYLE G32	24.38
M015910	KIT-** LPG CONVERTS 25M22 VALVE	58.58
M015919	PILOT BURNER LH	18.18
M015947	MOTOR SPACER STUD	5.67
M015966	CONTACTOR 100C09VA10	202.61
M016403	CONVERSION ** KIT LPG-NAT	37.46
M016518	CASTOR KIT E35	217.40
M016579	HINGE **	15.34
M016648	MAGNETIC CATCH-HANDEE HVY DUTY	18.51
M017121	THERMOSTAT **	124.06
M017156	COOKIE RACK LH WA	301.20
M017157	COOKIE BAFFLE WA	447.91
M017297	RELAY 2 POLE 25AMP/POLE	115.99
M017531	KNOB 'C	5.91
M017551	THERMOSTAT KIT E31	220.76
M017770	PHIAL GUARD E31	6.56
M017802	INLET SPIGOT - 10mm	5.68
M017804	NUT - 10mm STEEL (FOR 21S)	3.44
M017905	HINGE ** BUSH	8.88
M017929	DAMPER ROD CLIP	11.44
M018031	OVEN SEAL E31	47.74
M018033	SEAL RETAINING CLIP	3.76
M018223	THERMOSTAT	105.54
M018224	KNOB	4.56
M018789	USE M011005 BALL ** CATCH PLATE/COMES W/M011005	0.00
M018832	VENT WA-B TYPE-USE M018910	391.84
M018910	VENT KIT TYPE B	635.46

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## Champion, Moyer Diebel, Moffat & Bi-Line Parts 2012 Price List

M018947	MAGNETIC CATCH	76.38
M018965	CHICKEN RACK E32	228.60
M018969	OVEN SEAL -E32/G32/G570	57.77
M018970	OVEN SEAL -E31	55.72
M019230	CHICKEN COOKING KIT	489.59
M019369K	OVERTEMP THERMOSTAT	130.73
M019370	GAS SOLENOID	325.94
M019479	Inactive - MOTOR	389.00
M019491	MICROSWITCH MODIFIED	17.12
M020082	TOP ** HINGE ASSY	45.24
M020083	BOTTOM ** HINGE ASSY	45.24
M020188	THERMOSTAT OVERTEMP	137.29
M020213	TRANSFORMER WH-602E4-2F	156.52
M0206236	THERMOSTAT ADJUST TOOL MOFFAT	12.21
M020713	DOOR INNER GLASS	376.94
M020713K	Inner glass, E35	181.62
M020731	DOOR TRIM OUTER RH	35.10
M020737	HINGE MOUNTING PLATE-TOP	100.33
M020738	HINGE ** BUSH	13.15
M020745K	MOTOR 3 P E35	1,441.18
M020751	HANDLE BLACK (RAL 9005) KIT	384.95
M020752	GEAR RIGHT HAND	181.29
M020753	BOLTING ELEMENT	215.26
M020754	STRIKE No 1	36.50
M020762	ELEMENT ** 2000W 240V	158.15
M020763	ELEMENT ** 2000W 208-220V	173.49
M020766	DOOR INNER GLASS LATCH ASSY	61.95
M020768	USE M234030, KIT MOTOR CONTACTOR	0.00
M020769	CONTACTOR INTERLOCK	22.08
M020772	HEATING ** CONTACTOR	465.61
M020773	Inactive - TIMER KIT E35	277.67
M020774	MICROSWITCH **	122.37
M020777	CIRCUIT BREAKER 6A/useM232407	55.14
M020785	SIDE PANEL MOUNTING BRACKET	2.38
M020787	SIDE PANEL LH 26"	192.50
M020788	Inactive - SIDE PANEL RH 26"	227.94
M020795	TOP COVER 26"	545.01
M020820	VENT OPERATING ROD	35.28
M020822	SELECTOR ** SWITCH	34.81
M020823	KNOB	10.05
M020829	MICROSWITCH MOUNTING BRACKET	5.42
M020833	DOOR BOLT CONNECTING ROD	14.89
M020834	VENT SWITCH BRACKET	7.12
M020847	DOOR INNER GLASS ASSY	469.39
M020849	NEON INDICATOR 9mm SIGNAL LUX	6.56
M020851	WATER ** SOLENOID	87.85
M020852	CHECK VALVE	84.41
M020853	WHIRLJET SPRAY BODY	122.31
M020855	FEMALE CONNECTOR	12.82

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M020856	GASKET	1.14
M020865	SCREW CAP (POZI) BLACK PLASTIC	1.54
M020866	DOME PLUG DIA. 12.7	10.22
M020869	FEMALE CONNECTOR	14.66
M020876	SCREW-1"x3/8"BSW HEX BLACK	4.85
M020882	USE M020882K, CONTROLLER	0.00
M020882K	THERMOSTAT PC BOARD KIT	346.53
M020883K	PROBE ** CRIMPED MTG BRKT	205.63
M020885	Inactive - MOTOR L9YZW84D-353	1,192.56
M020886	USE M020886K, MOTOR (L9EB50) 208-240 V 60 HZ	0.00
M020886K	MOTOR KIT (REPLACES M020886)	987.63
M020888	SELECTOR SWITCH	32.76
M020893	STEAM ** SWITCH ASSY	155.55
M020896	MOTOR SHAFT SEAL	64.44
M020975	CIRCUIT ** BREAKER 40A	266.57
M020976	POTENTIOMETER MOUNTING BRACKET	5.42
M020985	POTENTIOMETER **/USE M020985K	109.56
M020985K	POTENTIOMETER	288.86
M020998	TERMINAL ** BLOCK 6mm-GREY	7.94
M020999	TERMINAL ** BLOCK 6mm-RED	6.71
M021057	SPRAY ** NOZZLE ASSEMBLY	40.12
M021154	OUTER GLASS HINGED ASSEMBLY	578.61
M021156	FAN **	188.03
M021158	Inactive - HEAT BAFFLE	13.95
M021211	ADJUSTABLE FOOT, BLACK NYLON	7.42
M021225	TERMINAL MARKING L1	0.34
M021228	TERMINAL MARKING N (NEUTRAL)	0.34
M021229	TERMINAL MARKING EARTH SYMBOL	0.34
M021342	LAMPHOLDER	44.41
M021344	USE M232407, CIRCUIT ** BRKR SINGLE POLE 6A	0.00
M021345	SHUNT TRIP 90-240VAC	158.51
M021350	LAMP G4/20W 12V HALOGEN	36.30
M021351	LAMPHOLDER c/w LAMP	65.36
M021352	GLASS LENS	35.72
M021353	SUPPORT FRAME	15.42
M021354	GASKET **	15.69
M021421	USE M025387 MOTOR 110V 60Hz	0.00
M021427	Inactive - CONTROL PANEL TRIM LH	76.24
M021434	DOOR FRAME & GLASS COMPLETE	590.63
M021436	DOOR FRAME & GLASS COMPLETE	947.42
M021442	TIMER MOUNTING PANEL	14.73
M021443	USE M024844, DOOR OUTER GLASS	0.00
M021444	DOOR OUTER GLASS E31	125.64
M021461	DOOR FRAME & GLASS COMPLETE	445.14
M021464	CATCH PLATE PLATED	61.78
M021465	HANDLE ** BRACKET PLTD (BR44)	21.75
M021466	HANDLE ** BRACKET PLTD (BR44)	30.43
M021467	CATCH ** PLATE PLATED (BR44)	42.49
M021468	HANDLE ** BLACK	31.01

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M021469	HANDLE ASSY E31	95.20
M021472	KNOB	10.63
M021473	SWITCH ** POWER	17.54
M021474	SWITCH ** STEAM	12.38
M021476	SWITCH ** ROAST'N'HOLD	15.12
M021514	SWITCH ** POWER 110V	17.54
M021515	SWITCH ** ROAST'N'HOLD 110V	15.38
M021517	OVEN ** SEAL ASSY -HORIZONTAL	28.70
M021519	TOP SEAL	3.89
M021520	OVEN ** SEAL ASSY -VERTICAL	28.97
M021522	SIDE SEAL	4.34
M021526	WATER ** INLET ELBOW	26.25
M021527	WASHER-RUBBER	1.40
M021528	TOP TRIM POWDER COATED	72.80
M021530	BOTTOM TRIM POWDER COATED	87.29
M021532	DOOR TRIM POWDER COATED	18.00
M021534	RELAY 240V	44.48
M021535	RELAY ** 110V	44.48
M021537	BUZZER BRACKET	9.89
M021538	HOLD STAT BRACKET	9.95
M021551	CAPACITOR ** 10uF 50 hz	172.46
M021552	CAPACITOR ** 12uF	93.80
M021553	CAPACITOR ** 20uF 50hz	72.74
M021554	CAPACITOR ** 30uF 50 hz	96.99
M021555	CAPACITOR ** 35uF	175.01
M021559	CENTRE JUMPER	7.09
M021560	RELAY ** 10A	85.30
M021562	TIMER-ON ** DELAY 1-30sec	249.05
M021563	CIRCUIT BREAKER 25A 3 POLE	266.57
M021598	BAFFLE SCREW E27	7.22
M021617	WATER ** SOLENOID 110V	100.63
M021618	WATER SOLENOID BRACKET	4.31
M021637	MICROSWITCH BUTTON	3.74
M021638	PIN CIRCLIP	3.36
M021650	Inactive - CONTROL PANEL TRIM LH	21.75
M021693	DRY ** ELEMENT 800W 110V	260.28
M021693A	ELEMENT 1200W 110V	65.02
M021695	WET ** ELEMENT 800W 110V	183.51
M021696	WET ELEMENT 800W 240V	231.29
M021698	THUMB SCREW	7.22
M021810	Inactive - WATER TROUGH WA	43.99
M022042	FAN **	47.11
M022069	DOOR HINGE, SHIM	1.46
M022102	ELEMENT 800W -110V FOR E84	58.67
M022103	ELEMENT 800W -110V FOR E83	173.49
M022250	FLOAT ** SWITCH	238.31
M022252	FLOAT SWITCH SLEEVE	3.83
M022256	DRAIN PAN	117.62
M022259	ELEMENT 208-220V 125W	112.80

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M022281	CONTACTOR ** 100-M05NA31	142.63
M022282	CONTACTOR ** KIT E31	159.38
M022295	TERMINAL BLOCK	17.41
M022296	PARTITION PLATE	3.50
M022308	GLASS CLAMP	3.63
M022309	Inactive - GLASS SPACER TRIM	18.38
M022314	GLASS SEAL 740mm	67.12
M022360	FILTER, VENTLESS HOOD, EAC 16 IN.	1,092.31
M022456	HOSE CLAMPS	5.23
M022522	DRAIN OULET	77.91
M022527	CENTER JUMPER 3 POLE	7.88
M022740	INNER GLASS SEAL E35	53.99
M022755	SEAL STRIP TOP	64.32
M022758	CATCH PLATE	24.32
M022763	DOOR TRIM RIGHT HAND E85-12	92.20
M022764	SEAL STRIP LH	56.85
M022765	SEAL STRIP RH	61.95
M022768	DOOR ASSEMBLY E85-8	716.53
M022769	DOOR ASSEMBLY E85-12	817.12
M022774	Inactive - ELEMENT ** 110V 600W	159.32
M022787	THERMOSTAT ** E85 HLD	106.59
M022788	TEMPERATURE ** GAUGE	180.72
M022789	SWITCH ** 3 POSITION	44.27
M022909	IGNITION ** ELETRODE KIT G32	335.72
M022990	DOOR SEAL FOR E85-12	67.38
M022994	CONTACTOR KIT E32	338.03
M023024	IGNITION ** BOX 2460D-506-023	400.82
M023025	IGNITION BOX	272.12
M023050	HUNGE MOUNTING PLATE TOP	144.29
M023051	HINGE MOUNTING PLATE - BOTTOM	136.55
M023058	TIMER KIT E35 new	281.00
M023059	TIMER KIT E35	281.00
M023062	DOOR ** OUTER GLASS E25	56.21
M023063	DOOR ** INNER GLASS E25, 11-3/16 x 19-1/16	65.47
M023066	OVEN ** SIDE RACK LH	25.78
M023067	OVEN ** SIDE RACK RH	25.26
M023068	SIDE RACK SCREW	6.25
M023069	OVEN ** ELEMENT 1550W 120v	56.53
M023070	OVEN ** ELEMENT 2000W 120v	61.57
M023072	BROIL ** ELEMENT 2000W 120v	106.61
M023090	HANDLE STIFFNER	11.61
M023093	MICROSWITCH MOUNTING BRKT E27	8.23
M023099	SIDE ** SEAL ASSY E25/E26	10.72
M023100	CORD SET 20A 120V 5-20P	111.59
M023211	THERMOSTAT ** 50-250C	59.28
M023212	TIMER ** 60MIN	70.91
M023213	RELAY ** 120V 2POLE	96.68
M023214HD	BLOWR ** MTR 110V50-60Hz W/FAN	387.45
M023216	OVEN LAMP ASSY 120V 40W	45.82

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M023217	HINGE ** E25/25B	29.99
M023218	HINGE E27	28.79
M023219	COUNTER SUPPORT BRKT	7.19
M023242	SST WRAP 311 SERIES OVENS	194.72
M023243	PIVOT SUPPORT -TOP ASSY	62.09
M023245	PIVOT SUPPORT -BOTTOM ASSY	139.30
M023254	OVEN RACK E311	50.36
M023255	Inactive - OVEN ** SIDE RACK -LH E311	40.89
M023256	OVEN ** SIDE RACK RH E311	40.89
M023257	OVEN SEAL ASSY-HORIZONTAL	14.10
M023263	INNER ** DOOR GLASS E311	248.56
M023264	OUTER ** DOOR GLASS E311	111.47
M023276	Inactive - REAR COVER PANEL FOR E311	48.34
M023278	HORIZONTAL SEAL	3.96
M023382	BAFFLE ASSY E25 E26	76.13
M023387	BAFFLE SUPPORT	11.63
M0235166	OLD A25 STAND ADAPTOR KIT	213.41
M023615	E311 POWDER COATED TOP TRIM	37.08
M023616	BOTTOM TRIM	35.61
M023857	PILOT LIGHT	6.96
M023857K	BLOWR ** MTR 120V 60Hz W/O FAN	221.85
M023964	IGNITION MOUNTING PANEL MOFFAT	370.60
M023965	IGNITION ** BOX KIT G32 USA	477.15
M024290	STACK KIT E25	368.14
M024377	DOOR ** OUTER GLASS E27	72.43
M024378	DOOR ** INNER GLASS E27	96.22
M024404	TOP ** & BOTTOM SEAL E27	25.65
M024405	SIDE ** SEAL E27	19.08
M024406	LEFT ** HAND SIDE RACK E27	72.23
M024407	RIGHT ** HAND SIDE RACK E27	72.23
M024408	WIRE ** SHELF FOR E27	123.21
M024409	OVEN ** ELEMNT 2800W 208V E27	57.11
M024410	OVEN ** ELEMNT 2800W 240V E27	66.53
M024413	Inactive - TOP TRIM E27	23.67
M024431	MOTOR ** E27 & E32 MAX	375.00
M024432	CAPACITOR 3MFD *E27,E32MS	54.32
M024433	OVEN ** FAN E27/E32MAX	185.32
M024478	MOTOR ** SHAFT SEAL E27	15.72
M024503	MOTOR ** TIMER 208-220V E27/red leads	307.01
M024504	MOTOR TIMER MOUNTING BRKT E27	7.91
M024505	RELAY ** 30A E27	70.53
M024527	THERMOSTAT 30-80	130.46
M024562	POWER RELAY E31	80.08
M024563	UPGRADE KIT E31 POWER RELAY	117.64
M024567	MOTOR ** TIMER E27, 240V.	225.50
M024584	BRACKET FOR E32MS	16.07
M024599	DOOR HANDLE BRACKET	62.26
M024604	MOTOR MOUNTING PLATE	44.76
M024672	Inactive - LENTEL BRKT	11.42

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M024684	SIDE COVER -LH	159.76
M024713	HANDLE	103.44
M024773	LIGHT SWITCH	13.67
M024774	THERMOSTAT **	39.77
M024775	OVERLAY E32MAX BAKBAR	79.11
M024777	LEXAN PANEL OVERLAY	50.72
M024784	DOOR SEAL (SIDE)	28.97
M024785	DOOR SEAL (TOP/BOTTOM)	28.70
M024791	MICROSWITCH ROD	10.21
M024802	MICROSWITCH	12.64
M024803	ROLLER STRIKE PLATE, TOP	51.22
M024804	ROLLER STRIKE PLATE, BOTTOM	51.22
M024805	CONTROL PANEL ST/ST G32 MS	77.65
M024809	ROLLER CATCH	92.39
M024844	DOOR OUTER GLASS	134.13
M024847	LINTEL PANEL	52.69
M024851	TRANSFORMER	198.75
M025021	CASTOR WITH BRAKE	132.52
M025043	USE M231438 OVEN,DR SEAL	0.00
M025066	TUBE INSERT PLASTIC (PRESS IN)	25.60
M025071	FLAME SENSOR	60.47
M025089	RACK RUNNER LH 8 TRAY	387.39
M025090	RACK RUNNER RH 8 TRAY	370.36
M025161	DOOR INNER GLASS E35G	489.42
M025387	USE M025387K, BLOWER MOTOR	0.00
M025387K	FAN MOTOR KIT 110-120V	340.24
M025396	CIRCULATION FAN E35	549.89
M025400	OVERTEMP 360C (680F)	201.18
M025501	DOOR CATCH PLATE	21.88
M025502	DOOR BUSHING	3.39
M025567	WATER TANK	161.74
M025598	DOOR SEAL	78.16
M025600	MAGNET MOUNTING PLATE	39.30
M025685	RACK SPACER KIT	535.79
M025714	USE M022295 TERMINAL BLOCK	0.00
M025721	STACK KIT E89/E89MS DOUBLE	248.78
M025732	CONDENSATE DRAWER	68.73
M025752	E89 AUTOFILL KIT (NON STOCKING PART)	714.91
M025771	Inactive - OVERLAY	383.95
M025787	TRANSFORMER	234.28
M025788	SPARES KIT E311MS	639.00
M025916	RACK RUNNER LH 4 TRAY	318.45
M025922	BRASS FITTING	9.31
M025997	PROBE ASSY	426.59
M026127	Inactive - RACK RUNNER 5 TRAY LH WA	224.52
M026128	Inactive - RACK RUNNER 5 TRAY RH WA	211.83
M026144	TUBE WELD INSERTS SST FOR STAND W/ CASTER	49.68
M026160	TERMINAL BLOCK	8.54
M026175	SIDE RACK LH 5 TRAY WA	154.79

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## Champion, Moyer Diebel, Moffat & Bi-Line Parts 2012 Price List

MSD7031	DOOR -E35 NEW STYLE	1,738.13
MSD7034	GLASS DOOR ASSY E32/G32 Revamp	641.82
MSD7035	GLASS DOOR ASSY E31 Revamp	566.47
MSD7046	DOOR ASSEMBLY FOR E85A8HLDW (NEW STYLE)	1,049.10
MSD7047	DOOR ASSY E85-12HLD	1,073.87
MUSDSK8	STACKING KIT	347.67
W1539	HOOD SLIDE BAR M1/M2 VC1000	56.70
W333002	BASE PAN ASSY,VC1000,WELD ASSY	669.90
W333009	FILTER BASKET/DRAIN SCREEN VC	504.25
WS1	FLOAT TUBE LEVEL SWITCH	320.38
WS2	LOAD PACK	378.10