In the event of a conveyor jam or a tripped table limit switch, the dishwasher pumps and drive will stop. For a conveyor jam, the operator must check the conveyor for articles stuck in the tracks or drive and remove them. Any dish racks in the machine must be removed, the START button must be pressed, and a dish rack inserted into the machine to resume normal operation.  

In the case of a tripped table limit switch, the operator must remove any dish racks from the clean-end table to clear the switch. The machine will resume normal operation if the switch is cleared within 5 minutes. After 5 minutes, any dish racks in the machine must be removed, the START button pressed, and a dish rack inserted into the machine to resume normal operation.
Clean the machine after each meal period or every 2 hours of operation whichever occurs first and at the end of the day.

Leave doors open to help the machine interior dry overnight.